Comparative Study of Herbal Formulation and Marketed Formulation of Triphala Churna

Vikas Sharma¹, Rahul Kaushik², Pallavi Rai³

ABSTRACT

In a couple of decades, there has been exponential development in the field of homegrown medications. The greater part of the conventional arrangement of herbal medication is viable; however, they need standardization. So there is a need to build up a procedure standardization. Standardization of natural medicine is fundamental so as to evaluate the quality, purity, efficacy and safety of the herbal medications. Homegrown medications are the well-known type of customary medication and the high universal requests because of their simplicity of accessibility, there lesser reactions. These homegrown details are the property or information on the mature ages of each home. Homegrown medications additionally have an enormous holistic accepts ex. Holi tulsi plant. It is important to build up basic procedures to the standardization of related natural medications. The present investigation standardization of Triphala Churna significantly centered around that region under WHO guidelines. This polyherbal Churna utilized to treat the obstruction and another gastric issue. Right now, arranged Triphala Churna was nearly standardized with the reference acquired from advertising. For the standardization of the above details were finished by assessing the macroscopically, microscopical, powder stream properties, extractive qualities, physicochemical characters, overwhelming metal substance location, qualitative and quantitative tests of tannins and alkaloids, TLC fingerprinting test to evaluate the quality and safety and therapeutic activity of formulation.

Keywords: Formulation, Homegrown medications, Standardization, Triphala Churna.

INTRODUCTION

Ayurveda is a respected medicinal framework that started in India a huge number of years ago. The term “Ayurveda” in this manner signifies ‘the information on life’ or ‘the study of life’. Medicinal plants, for a few centuries, have been broadly utilized as an essential wellspring of counteraction and control of domesticated animal infections. Herbal medicinal plants are an essential segment of research advancements in the pharmaceutical business. The World Health Organization (WHO) had given a short convention for standardization of homegrown medications. Standardization is exceptionally conspicuous to guarantee that each completed item that enters showcase liberated from corruption. Nowadays, there is have to standardize Ayurvedic formulation in uniform quality. The reason for this work was to standardize a promoted natural tablet detailing for quality and viability. Standardization of homegrown detailing implies the affirmation of its personality and assurance of its quality and purity.

Herbal medicaments, as a significant cure in the traditional clinical system, have been utilized in clinical practice for a huge number of years and have made an extraordinary commitment to keeping up human wellbeing. The utilization of these medications has an especially rich convention among the people groups of the Western Pacific Region. The uses of herbal plants have been referenced by all the way of life, which were utilized as people prescriptions. In old culture, individuals gathered data on herbs systematically and logically; grew all around characterized HERBAL PHARMACOPEIAS.

Churna is a blend of powdered herbs and additionally minerals utilized in Ayurvedic drugs. Triphala churna is an appreciable type of a great ayurvedic recipe, utilized for a large number of years that is produced using the powders of three organic products:

- Amalaki (Emblica officinalis)
- Haritaki (Terminalia chebula)
- Bibhitaki (Terminalia belerica)

Advantages of Churna:
1. Improvement of absorption
2. Relief from clogging
3. Beneficial in vision-related difficulties
4. Helpful in weight reduction and upgrades insusceptibility

PLANTS DESCRIPTION

Amla (Emblica officinalis)

Basic name: Indian gooseberry, Embelic myrobalan.
Natural source: It comprises of new or dried products of Emblica officinalis.
Family: Euphorbiaceae/Phyllanthaceae

Morphology
The tree is little to medium in size, arriving at 1–8 m (3 ft 3 in–26 ft 3 in) in stature. The branchlets are not glabrous or finely pubescent, 10–20 cm (3.9–7.9 in) long, typically deciduous; the leaves are straightforward, sub sessile, and firmly set along branchlets, light green, taking after pinnate leaves. The blossoms are greenish-yellow. The organic product is almost round, light greenish-yellow, very smooth and hard on appearance, with six vertical stripes or wrinkles. Aging in pre-winter, the berries are collected by hand in the wake of moving to upper branches bearing the organic products. The flavor of Indian emblic is acrid, harsh and astringent, and it is very stringy.

Uses of Amla
The recuperating and restorative properties of amla are countless as it is stacked with nutrient C, calcium, iron, phosphorous, carotene, nutrient B, protein, and fiber. Amla holds a ton of incredible strict noteworthiness during ceremonies in the Hindu month of Kartik, which generally falls in the middle of October and November. In numerous pieces of India, it is a training to offer the natural product as a Naivedya to Lord Shiva and eat it to avert different respiratory contaminations, basic cold, influenza, and other medical issues that are caused because of the lopsided characteristics of Vata, Kapha, and pitta. Amla is a powerhouse of cancer prevention agents, and antiquated medication supports the utilization of this natural product to forestall the development of malignant growth cells. It tends to be devoured crude, as juice, churna, candy, pickles or enhancements. Amla juice has gotten very mainstream lately and it found a spot in the menus of numerous cafés offering crisp vegetable and natural product juices.

Bahera (Terminalia belerica)

Regular name: Bahira (Sanskrit), Beleric or Bastard myrobalan
Natural Source: Obtained from dried ready product of Terminalia belerica Family:- Combretaceae

Morphology
The plant is found all through the woodlands of India. Bahera is an enormously attractive, deciduous tree, with qualities bark, 20-35 m high and 2-3 m in size. The great seed crop, high germinative limit of the solid seeds, and their brisk and simple germination are good for the characteristic recovery. Organic products are globular drupt, 1.3-2.5 cm in measurement, indefinitely 5-calculated, ovoid, abruptly narrowing into a short stalk. The external surface is smooth, sporadically wrinkled, containing five very much characterized longitudinal edges. The upper end is discouraged, and a conspicuous, sound scar of the pedicel is available toward one side of the natural product. The organic product is exceptionally hard, and the broken surface is yellow in shading. The organic product is unscented and taste is astringent.

Uses
Terminalia is most generally utilized for heart afflictions, including a cardiovascular breakdown and chest torment. It is additionally utilized for diabetes, elevated cholesterol, and numerous different conditions, yet there is a whole lot of nothing logical proof to help these employments. Terminalia contains fixings that help animate the heart. It may likewise help the heart by bringing down cholesterol and circulatory strain.
Harade (Terminalia chebula)

*Normal name:* Haritaki, Hirda, Hirdo, Harde, Black/Chebulic myrobalan

*Organic Source:* Obtained from develop or little products of the tree Terminalia chebula

*Family:* Combretaceae

**Morphology**

Terminalia chebula is a medium to huge deciduous tree developing to 30 m (98 ft) tall, with a trunk up to 1 m (3 ft 3 in) in breadth. The leaves are exchanged to subopposite in the course of action, oval, 7–8 cm (2.8–3.1 in) long and 4.5–10 cm (1.8–3.9 in) wide with a 1–3 cm (0.39–1.18 in) petiole. They have an intense tip, cordate at the base, edges whole, glabrous above with a yellowish pubescence beneath. The organic product is drupe-like, 2–4.5 cm (0.79–1.77 in) long and 1.2–2.5 cm (0.47–0.98 in) wide, blackish, with five longitudinal edges. The dull white to yellow blossoms are monoecious and have a solid, upsetting scent. They are borne in terminal spikes or short panicles. The organic products are smooth ellipsoid to ovoid drupes, yellow to orange-dark colored in shading, with a solitary calculated stone.

**Uses**

Terminalia chebula is the primary fixing in the Ayurvedic plan Triphala, which is utilized for kidney and liver dysfunctions. The dried natural product is additionally utilized in Ayurveda as an indicated antitussive, cardiotonic, homeostatic, diuretic, and purgative. It is plentiful in nutrient C and substances found to have a cancer prevention agent and mitigating impacts. Individuals use haritaki to advance recuperating from various conditions going from sore throat and sensitivities to obstruction and heartburn. In Ayurveda, haritaki is said to help the “Vata” dosha.

**MATERIALS AND METHODS**

**Formulation of Triphala Churna**

**Procedure For Making Triphala Churna**

- The ingredients used in Triphala churna are Amla, Bahera, and Harade were purchased from a local market.
- For ensuring quality and hygienic, the Drugs are cleaned and dried properly.
- Drugs are kept separately and crushed accordingly.
- Then, the drugs are powdered using equipment in a suitable manner.
- They are sieved using 80-mesh sieve and each one of them powdered and weighed separately and then mixed together in a suitable proportion.
- Now: the Triphala churna is ready and it is processed for the quality control parameters or standardization.

**Standardization Parameters**

WHO Guidelines followed for standardization of herbal drugs. Various standardization parameters are as follows:

1. Macroscopic characters
2. Microscopic characters
3. Extractive value
   - Hot extraction
4. Ash value
   - Total ash
   - Acid insoluble ash
   - Water-soluble ash
5. pH determination
6. Phytochemical evaluation
7. Loss on drying
8. Bitterness value
9. Swelling index
10. Foaming index
11. Angle of Repose
12. TLC Analysis

**Macroscopic characters**

The new and dried powdered plan was watched for color, smell, taste, size, shape, contact, and crack. The outcomes were recorded in the observation section of the paper.

**Microscopic characters**

This strategy is utilized for the identification of medications on the cell level. It is utilized to decide the structure of composed medications by their histological characters. It incorporates of entire, certain pieces of rough powdered medications. The perceptions were introduced.

**Table 1:** Contains the formula for the Triphala churna formulation:

<table>
<thead>
<tr>
<th>INGREDIENTS</th>
<th>QUANTITY(%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amla</td>
<td>33.3%</td>
</tr>
<tr>
<td>Bahera</td>
<td>33.3%</td>
</tr>
<tr>
<td>Harade</td>
<td>33.3%</td>
</tr>
</tbody>
</table>
**Extractive value**

Extractive qualities are useful to have a thought regarding the dissolvability, concoction moiety or substance arrangement of the natural medications. We additionally can decide on the dissolvability criteria of natural medications.

**Hot extraction**

Powdered material of the medication (4g) was stuffed in a Soxhlet mechanical assembly independently for every dissolvable like liquor, and water and extraction was done for 6 hours. Each concentrate vanished to dryness at their separate breaking points, and steady extractive qualities were resolved and recorded and a correlation of hot extractive estimations of medication in various solvents.

**Ash value**

Ash value tells about total inorganic compounds present in the drug. This was determined using the apparatus called muffle furnace.

**Total ash**

The ground sedate (2g) is burned in a silica cauldron at a temperature not surpassing 450°C until liberated from carbon. It is then cooled and weighed to get all out debris content, which is recorded.

**Acid insoluble ash**

Debris(ash) is overflowed with 25ml weaken HCl (6N) for five minutes. The insoluble issue gathered on debris less channel paper washed with heated water and touched off at a temperature not surpassing 450°C to a steady weight and the information was recorded.

**Water-soluble ash**

Ash is broken down in refined water and the insoluble part gathered on a debris less channel paper and lighted at 450°C to steady weight. By subtracting the heaviness of insoluble part from that of the debris, the heaviness of the solvent piece of debris was gotten and recorded.

**pH determination**

The pH of the following drug solutions was determined by using previously calibrated pH meter and recorded.

- **1% w/v solution of drug in water**
- **10% w/v solution of drug in water**

**Phytochemical evaluation**

After assortment and confirmation, the plant materials were conceal dried and powdered independently. All plant materials were gone through strainer no. 40 # and utilized for extraction. 4g sedate was extricated independently in the Soxhlet device for 6 hr. utilizing double the measure of dissolvable. The concentrate has vanished to dryness under decreased tension and controlled temperature (40-50 °C) (Indian Herbal Pharmacopeia, 1996).

The oil ether (600-800 C), chloroform, CH3)2CO, methanol, and water concentrates of the plant material were exposed to fundamental phytochemical screening for the discovery of following phyto parts:

- Alkaloids
- Carbohydrates
- Glycosides
- Phenolic compounds
- Protein and amino acids
- Terpenoids
- Saponins
- Tannins

**Loss on drying**

An amount of 2g of air-dried material was put in a recently gauged and dried petri dish. The example was dried in a stove at 1000-1050 C for 3 hours and gauged. It was dried kept in Hot air broiler at 1000-1050°C for 3 hrs and gauged. It was again kept at same temperature, and weighing was rehashed at an interim of 1 hours. 2 back to back gauging readings not varying by more than 5mg. The loss of weight in mg/g of air-dried material was determined and the information was recorded.

**Bitterness value**

**Procedure**

- **a) Preparation of Standard solutions**
  10µg/ml stock solution of Quinine HCl was set up in drinking water.9 Unique weakenings were set up as referenced in Table.
- **b) Stock and weakened quinine hydrochloride solutions**
  Stock solution of test medicate was set up by dissolving 1g powdered medication in 100ml drinking water.9 distinct weakenings were set up as referenced in Table.

**Technique**

Subsequent to flushing the mouth with safe drinking water, 10mL of the most extreme weakened solution was tasted for harshness for 30 secs. In the event of deferred sensation, holding up a time of 1-minute was followed. After a hole of 10 minutes. The following higher focus was tasted in a comparable way. The severe edge focus is the most minimal fixation at which a weakening keeps on inciting a harsh sensation following 30 seconds.

Harshness esteem was determined in units/g by utilizing the following equation:

\[
\text{Bitterness Value} = \frac{2000 \times c}{a \times b}
\]

Where,

- \(a\) = the centralization of stock solution (mg/ml).
- \(b\) = the volume of test (in ml) in the cylinder with edge unpleasant fixation.
c = the amount of quinine hydrochloride (in mg) in the cylinders with the edge unpleasant fixation (WHO Guidelines, 1998).

Swelling index
The swelling record is the volume in ml taken up by the swelling of 1g of plant material under indicated conditions. Its assurance depends on the expansion of water for plant material (pounded). Utilizing a 25mL glass-stoppered estimating chamber, the material was shaken over and again for 1 hour and afterward permitted to represent a necessary timeframe. The volume of the blend (in ml) was then perused and recorded.

Foaming index
- Preparation of decoction
1g of precisely weighed coarse powder was moved into a 500ml funnel-shaped flagon containing 100ml bubbling water and kept up at moderate bubbling for 30 minutes. The subsequent arrangement was cooled and sifted into a 100ml volumetric flagon, and adequate water was added to make up the last volume.

The decoction was filled into 10 stoppered test tubes (tallness 16 cm, width 16 mm) in progressive parts going from 1-10mL and last volume was acclimatized to 10 mL with refined water. Tubs was stopped and shaken the long way for 15 secs(2 shake/sec). Further, the cylinders were kept without unsettling influence for 15-minute. What’s more, the tallness of foam was estimated. The outcomes were surveyed as follows:
- If the tallness of the foam in each cylinder is under 1cm, the foaming record is under 100.
- If the tallness of foam is 1cm, the volume of decoction right now is utilized to decide the list. In the event that this cylinder is the first or second cylinder in an arrangement, set up a middle of the road weakening along these lines to acquire progressively exact outcomes.
- If the tallness of the foam is more than 1cm, the foaming file is over 1000. Right now, the judgments utilizing another arrangement of weakenings of the decoction to get the outcomes.

Foaming record is determined by utilizing the recipe:

\[ \text{Foaming Index} = \frac{1000}{A} \]  \[2\]

Where,
A = volume (in ml) of decoction in the cylinder where foam height is more than 1cm.

Angle of Repose
The angle of repose, or basic angle of repose, of a granular material, is the steepest angle of drop or plunge comparative with the even plane to which a material can be heaped without drooping. At this angle, the material on the slant face is very nearly sliding. The angle of repose can go from 0°-90°.

At the point when mass granular materials are poured onto a level surface, a funnel-shaped heap will frame. The inward angle between the outside of the heap and the flat surface is known as the angle of repose and is identified with the thickness, surface territory and states of the particles, and the coefficient of erosion of the material. Material with a low angle of repose structures compliment heaps than material with a high angle of repose.

- Procedure
The test gauges the stature and base of a heap of metal powder after it is poured onto a level surface. The angle of repose can go from 0° (a hypothetical, profoundly streaming substance) to 90° (an exceptionally strong powder) and the shallower the angle, the more liberated streaming the powder.

\[ \text{Angle of Repose} \approx \tan \Theta = \frac{2h}{D} \]

\[ \Theta = \text{angle} \]
\[ h = \text{tallness of heap} \]
\[ D = \text{measurement of heap/powder} \]

TLC Analysis
Thin-layer chromatography (TLC) is an ordinarily utilized strategy in manufactured science for distinguishing mixes, deciding their immaculateness, and following the advancement of a response. It likewise allows the enhancement of the dissolvable framework for a given division issue.

- Stationary Phase
As a stationary stage, an extraordinary finely ground framework (silica gel, alumina, or comparative material) is covered on a glass plate, a metal, or a plastic film as a thin layer (~0.25 mm). Also, a cover like a gypsum is blended into the stationary stage to make it stick better to the slide. By and large, a fluorescent powder is blended into the stationary stage to disentangle the representation later on (for example, splendid green when you open it to 254 nm UV light). Silica gel G Description. A fine, white, homogeneous powder with a normal molecule size of somewhere in the range of 10 and 44 µm containing about 130g of calcium sulfate, hemihydrate per kg.\footnote{Arrangement. Suspend 30g in 60 mL of water, shaking energetically for 30 seconds. Cautiously cover the cleaned plates with a layer 0.25 mm thick utilizing a spreading gadget. Permit the covered plates to dry in air.}

- Versatile stage
The versatile stage comprises of the synthetic compounds
or a gathering of synthetic concoctions which are utilized to run the TLC plates. The constituents of the example run above side by the progression of a versatile stage. We utilized Toluene: ethyl acetate: formic corrosive: methanol (3:3:0.8:0.2) as the dissolvable. We additionally utilized the blends of the above synthetic reagents.

The consequences of the TLC are referenced beneath in the regarded table, and pictures appear in the picture.

OBSERVATIONS AND CALCULATIONS

1. Macroscopy

2. Microscopy

3. Quantitative Determination of Extractive Value

A. Hot Extraction

4. Ash Values

<table>
<thead>
<tr>
<th>Type</th>
<th>Aqueous medium</th>
<th>Methanolic medium</th>
</tr>
</thead>
<tbody>
<tr>
<td>Formulated preparation</td>
<td>49 %</td>
<td>32 %</td>
</tr>
<tr>
<td>Marketed preparation</td>
<td>37%</td>
<td>29%</td>
</tr>
</tbody>
</table>

Table 3: demonstrates the observation for extractive values.

Table 2: Observations for Organoletic characteristics of Triphala Churna

<table>
<thead>
<tr>
<th>S. No.</th>
<th>Parameters</th>
<th>Inference for Formulated Preparation</th>
<th>Inference for Marketed Preparation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Color</td>
<td>Light brown</td>
<td>Dark brown</td>
</tr>
<tr>
<td>2</td>
<td>Odor</td>
<td>Characteristic</td>
<td>Characteristic</td>
</tr>
<tr>
<td>3</td>
<td>Taste</td>
<td>Bitter and astringent</td>
<td>Less bitter and astringent</td>
</tr>
<tr>
<td>4</td>
<td>Touch and texture</td>
<td>Soft</td>
<td>Less soft</td>
</tr>
</tbody>
</table>

Figure 6 and 7: Microscopy of Triphala churna

Triphala Churna

Figure 4 and 5: Formulated Preparation Marketed Preparation
Comparative Study of Herbal Formulation and Marketed Formulation of Triphala Churna

5. Determination Of pH Value

6. Phytochemical Evaluation

7. Loss on Drying

Table 4: Contains the outcomes of Ash value and its parameters.

<table>
<thead>
<tr>
<th>Type</th>
<th>Ash value</th>
<th>Acid insoluble ash</th>
<th>Water-soluble ash</th>
</tr>
</thead>
<tbody>
<tr>
<td>Formulated preparation</td>
<td>6.9%</td>
<td>2.6%</td>
<td>3.5%</td>
</tr>
<tr>
<td>Marketed preparation</td>
<td>5.4%</td>
<td>1.5%</td>
<td>2.5%</td>
</tr>
</tbody>
</table>

Table 5: Determination of pH Value of different Concentration

<table>
<thead>
<tr>
<th>S. No.</th>
<th>% of Plant Extract</th>
<th>pH Value of Formulated preparation</th>
<th>pH Value of Marketed Preparation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>1 %</td>
<td>6.1</td>
<td>5.9</td>
</tr>
<tr>
<td>2.</td>
<td>10 %</td>
<td>5.8</td>
<td>5.6</td>
</tr>
</tbody>
</table>

Table 6: Preliminary phytochemical investigation of Formulated Triphala churna

<table>
<thead>
<tr>
<th>S.No.</th>
<th>Chemical test</th>
<th>W</th>
<th>AC</th>
<th>C</th>
<th>M</th>
<th>E</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Test for carbohydrates</td>
<td></td>
<td>+ve</td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>A</td>
<td>Molisch's test</td>
<td></td>
<td>+ve</td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>B</td>
<td>Test for tannins</td>
<td></td>
<td>+ve</td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>C</td>
<td>Test for steroids</td>
<td></td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>2.</td>
<td>Test For terpenoids</td>
<td></td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>A</td>
<td>Salkowski test</td>
<td></td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>B</td>
<td>Test for gum and mucilage</td>
<td></td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>3.</td>
<td>Test for amino acids</td>
<td></td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>A</td>
<td>Ninhydrin test</td>
<td></td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>B</td>
<td>Test for fixed oils</td>
<td></td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
</tbody>
</table>

Table 7: Preliminary phytochemical investigation of marketed Triphala churna

<table>
<thead>
<tr>
<th>S.No.</th>
<th>Chemical test</th>
<th>W</th>
<th>AC</th>
<th>C</th>
<th>M</th>
<th>E</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Test for carbohydrates</td>
<td></td>
<td>+ve</td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>A</td>
<td>Molisch's test</td>
<td></td>
<td>+ve</td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>B</td>
<td>Test for tannins</td>
<td></td>
<td>+ve</td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>C</td>
<td>Test for steroids</td>
<td></td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>2.</td>
<td>Test for terpenoids</td>
<td></td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>A</td>
<td>Salkowski test</td>
<td></td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>3.</td>
<td>Test for amino acids</td>
<td></td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>A</td>
<td>Ninhydrin test</td>
<td></td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>B</td>
<td>Test for gum and mucilage</td>
<td></td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
<tr>
<td>4.</td>
<td>Proteins</td>
<td></td>
<td>-ve</td>
<td>+ve</td>
<td>+ve</td>
<td>+ve</td>
</tr>
</tbody>
</table>

8. Bitterness Value

Bitterness value for the formulated Triphala churna was found to be 2.4 units while it was 1.6 units for the marketed Triphala churna formulation.
9. Swelling Index

Results of a swelling index are depicted in Table 9.

10. Foaming Index

For formulated and marketed formulations of Triphala churna; the Height of Foam Produced in Each Tube was less than 2 cm; Hence the Foaming index is less than 100.

11. Angle Of Repose

Results of angle of repose are given in Table 10.

As per the index of angle of repose, results for both formulations were fair, and aid is not needed.

12. Thin-layer chromatography

Rf values are recorded in the following table, whereas aqueous and methanol are the solvents in which the powder extracts were prepared. Table 11 consists of Rf values for both of the formulations:

Where;

\[
\text{Toluene : Ethyl acetate: Formic acid: methanol} = 3 : 3 : 0.8 : 0.2
\]

RESULTS AND DISCUSSIONS

Comparative standardization for formulated and marketed Triphala churna was completed, and after that, we can demonstrate such results. The outcome from extractive qualities shows that the Triphala Churna was having a most extreme extractive estimation of 49% in Water and least extractive estimation of 32% in liquor, demonstrating an enormous number of phytoconstituents in the watery concentrate. The extractive values for the marketed formulation was low in both mediums of solvent. A significant level of ash esteems, for example, complete ash 6.9%, corrosive insoluble ash 2.66%, and dissolvable water ash of 3.55%. Ash values for the marketed formulation were low, that indicates lower inorganic content was present in marketed formulation.

A low dampness level was seen in Triphala churna as a misfortune on drying 2%. The microscopic investigation uncovered the nearness of Parenchymatous cells, stone cells, and calcium oxalate gems in the Triphala Churna of Formulated and Marketed Preparation. The foaming record was seen as under 100, while a growing list of 0.37 was seen in the Triphala Churna. Being a severe medication, Triphala shows a harshness estimation of 2.4 and a pH of 6.1(1%) and 5.8(10%). The Rf estimation of Formulated was seen as 0.79.

CONCLUSION

The different pharmacognostical, physicochemical, and phytochemical measures subsequently acquired from this investigation will help in building up the character, immaculateness, quality, wellbeing, and adequacy of natural stomach related tablets. The measures arranged by us can be utilized by numerous pharmaceutical businesses or labs associated with inquiring about work on, fabricating and the creation of the homegrown plans or natural stomach related tablets to control/deal with the viability and nature of the homegrown items; which helps in legitimate upkeep of the clump to cluster consistency by which most extreme remedial adequacy of an item can be accomplished.

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